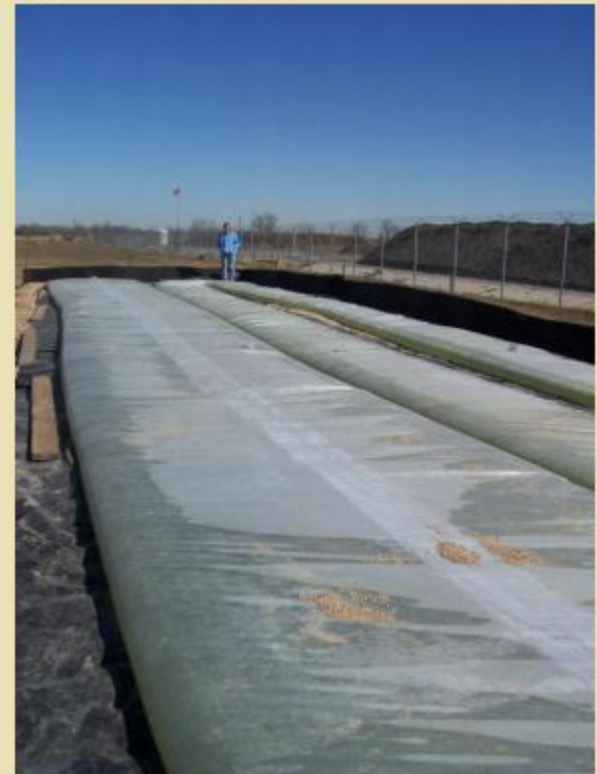


Algal Scaling

- 1500 bbl/day – amount needed to integrate with refinery
- 25,000 L, 90 m² of solar area: 1-3 kg algae/wk (~3 g/m²/day)

→ 7700 acres

→ 110 x 10⁶ gallons water/h



2011 Sunrise Ridge Algae

Biofuels: Other Platforms

- **Plant oil based routes**

- Technology for conversion of plant oils such as soybean oil or palm oil well established
- Conversion technology not capital intensive
- Costs driven by cost of the plant oil which typically high
- Soybean oil today is \$1200 per tonne, that leads to over \$4.00/gallon feedstock component in total cost of biodiesel
- Raises questions concerning competition for food

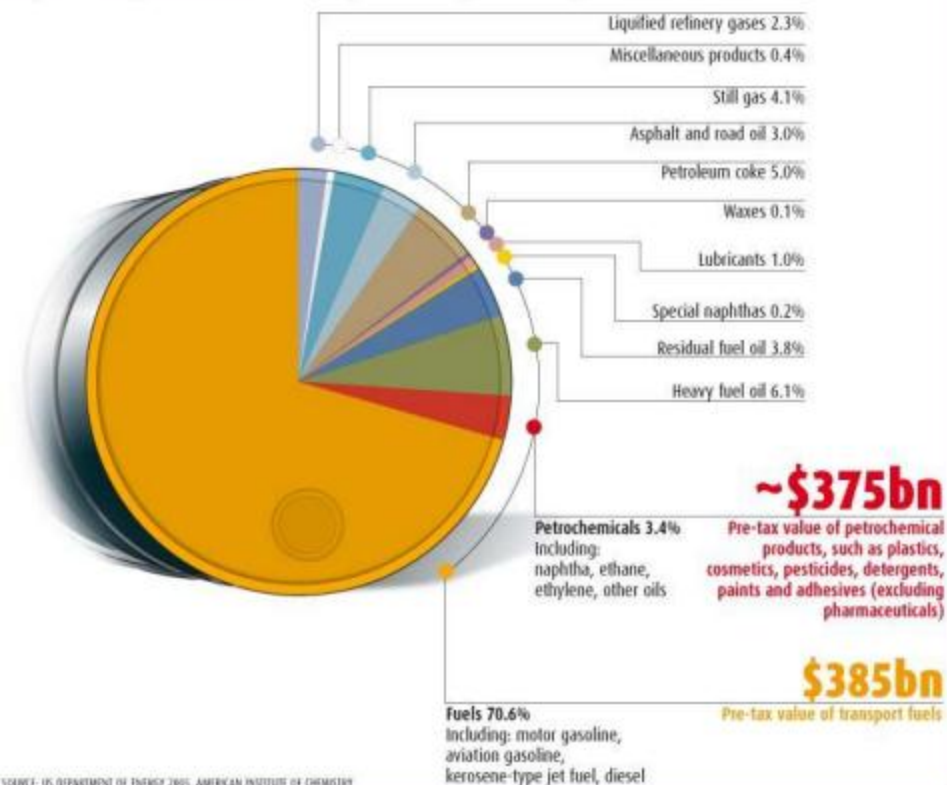
Biofuels: Other Platforms

- **Other Fermentation Routes**
 - Synthetic biology used to modify yeast or other organisms to make specific products
 - Similar to fermentation, feedstock is sucrose
 - Cost of Brazilian raw cane sugar gives of order \$3 per gallon of diesel hydrocarbon product (rough estimate)
 - Problems with microorganism survival and productivity
- **Catalytic conversion of other plant products**
 - Early stages of development
 - Need to find abundant plant products that are cheap
 - Technology not clear for estimate base

Co-Product Options

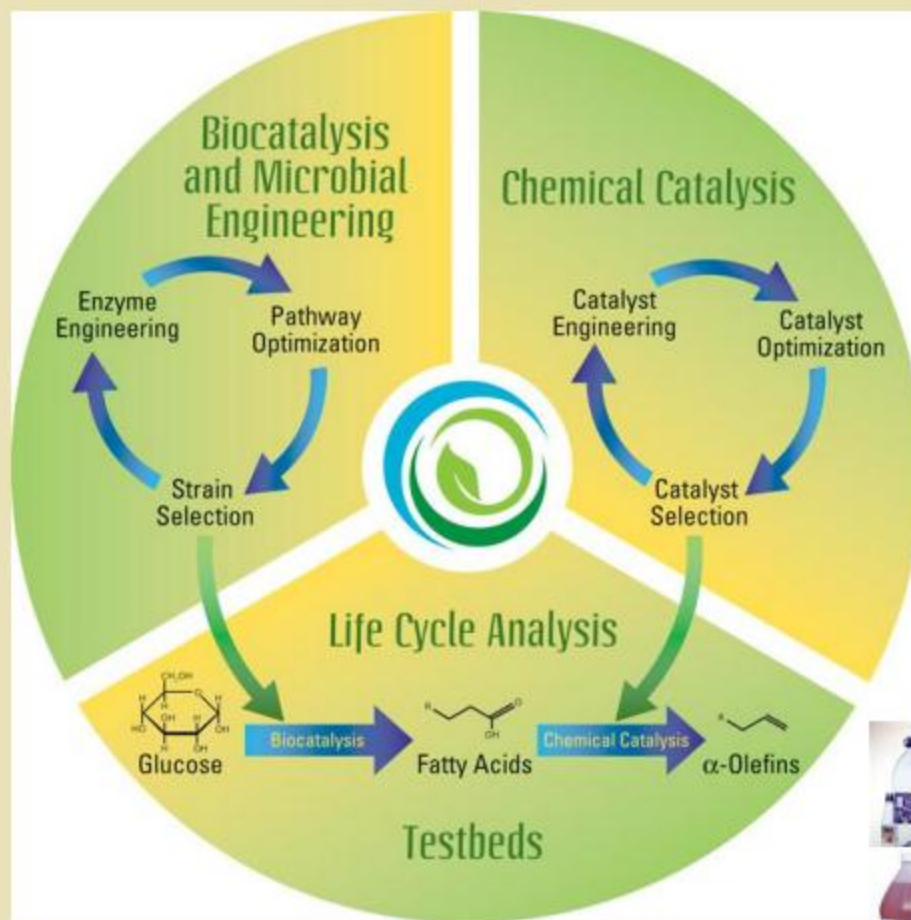
OIL BARREL BREAKDOWN

Despite consuming a small fraction of US oil compared with fuel, petrochemical products are worth more

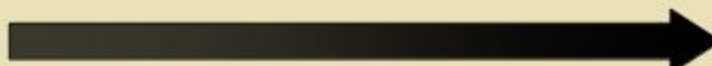


Diverse product framework

Research Overview

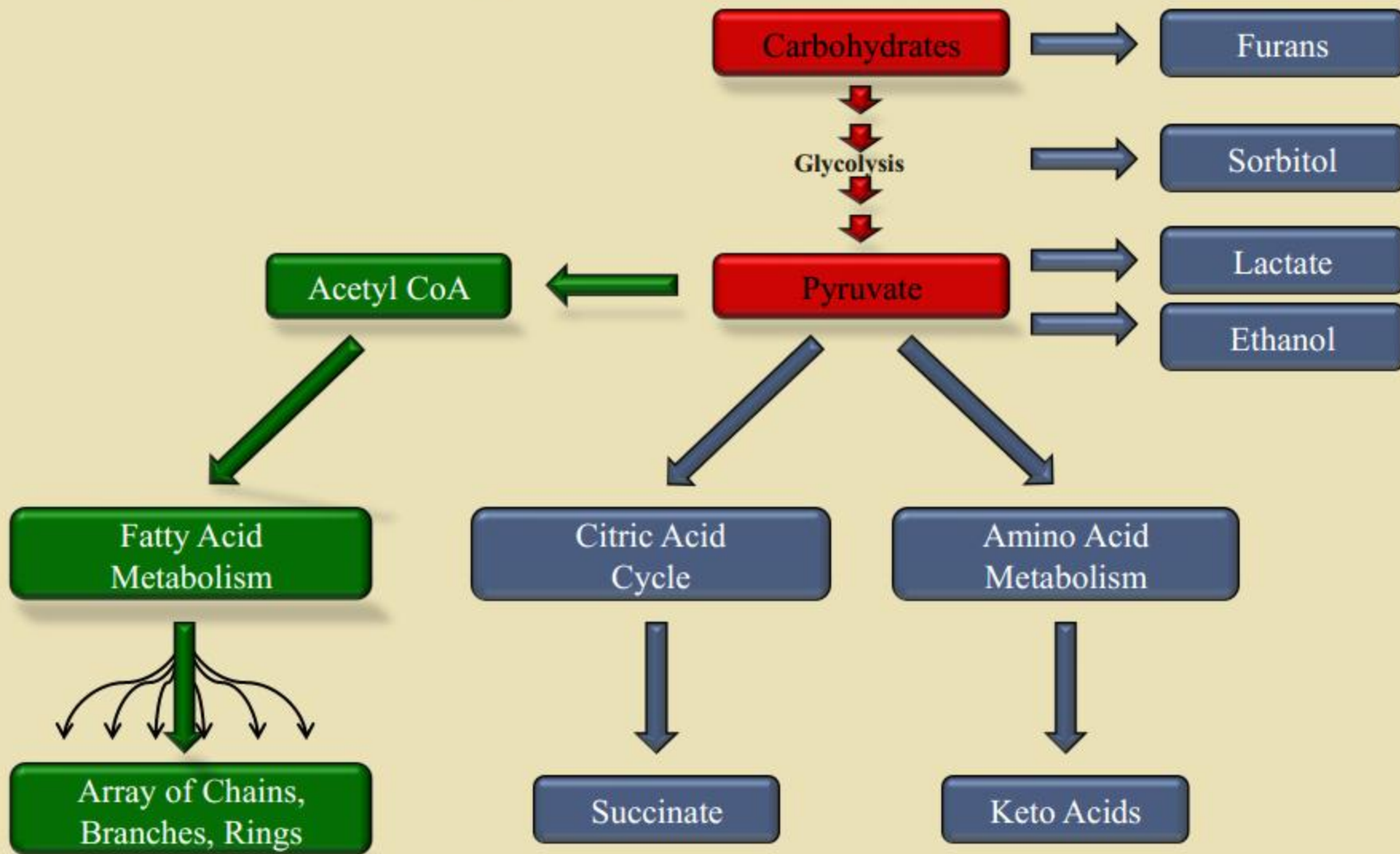


Renewable Carbon



Biorenewable Chemicals

Pathways to Biorenewables

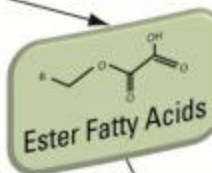
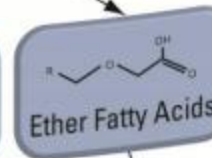
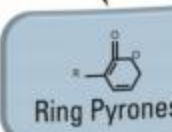
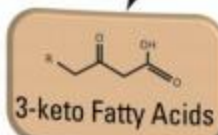
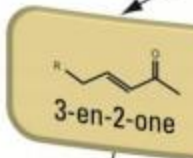
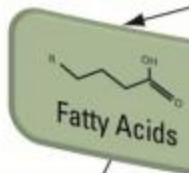


General Framework

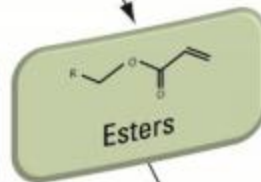
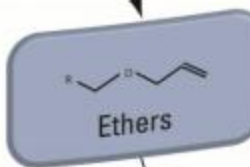
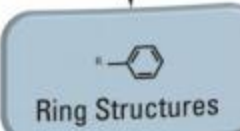
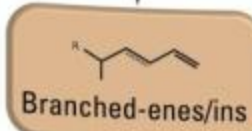
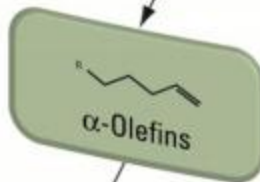
Fermentation

Fatty Acid and Polyketide Metabolism

Biocatalysis



Chemical Catalysis



Polymerization

PolyOlefins

Synthetic Rubbers

Resins/Styrenes

Polystyrenes/Nylons

Biodegradables

Biodegradables

Fast Pyrolysis



Corn stover
($\sim 1.5 \text{ GJ m}^{-3}$)

$\sim 500^\circ\text{C}$
→



Gas
($\sim 6 \text{ MJ kg}^{-1}$)

+

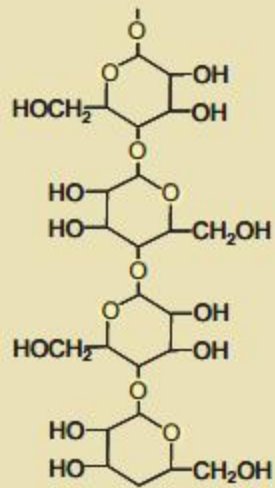


Bio-oil
($\sim 22 \text{ GJ m}^{-3}$)

+



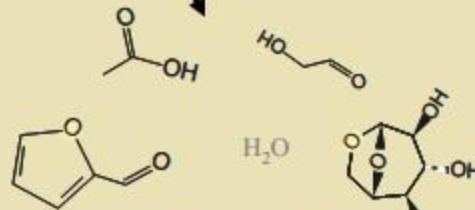
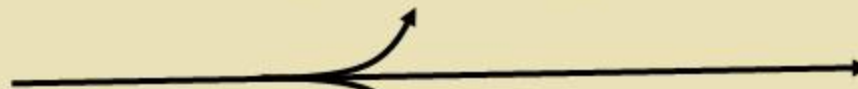
Biochar
($\sim 21 \text{ MJ kg}^{-1}$)



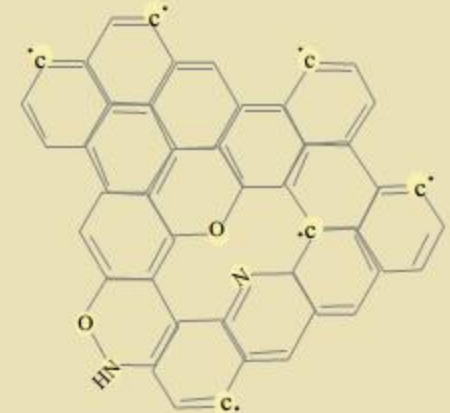
Cellulose

Gas

$\text{H}_2, \text{CO}, \text{CH}_4, \text{CO}_2$



Bio-oil



Biochar