

# PV Energy Conversion and System Integration

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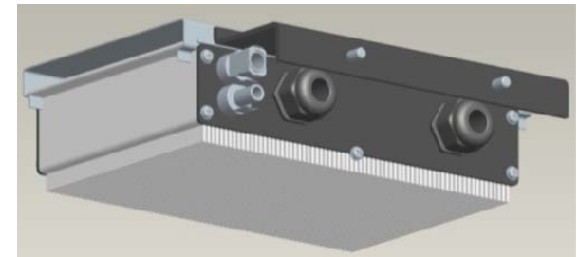
# PV Energy Conversion & Integration

## ■ Goal:

Develop a *Plug'N'Gen* solar power architecture for decentralized, low-cost, mass-produced, PV panel-mounted micro-inverters

## ■ Tasks:

- Low cost and ultra-compact PV inverter packages
- Advanced digital control algorithms
- Novel inverter topology and control concepts
- SmartTie interface with the utility grid
- **Partners: Petra Solar**
- **Lead Team: UCF (Florida PEC)**
- **Budget: \$1,267k**

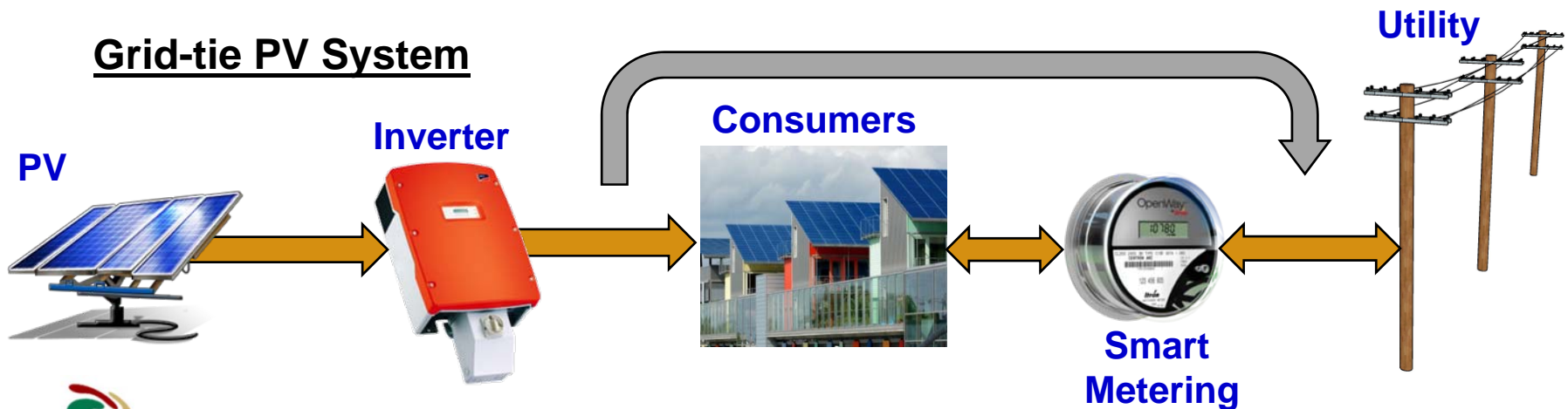




# PV Energy Conversion Systems

## ■ Grid-tie PV Systems

- Accounts for ~85% of PV market
- Do not necessarily need backup energy storage
- Prices:
  - Solar electricity costs: **21-38 ¢/kWhr**
  - Installation costs: **\$5-\$9 per peak Watt**



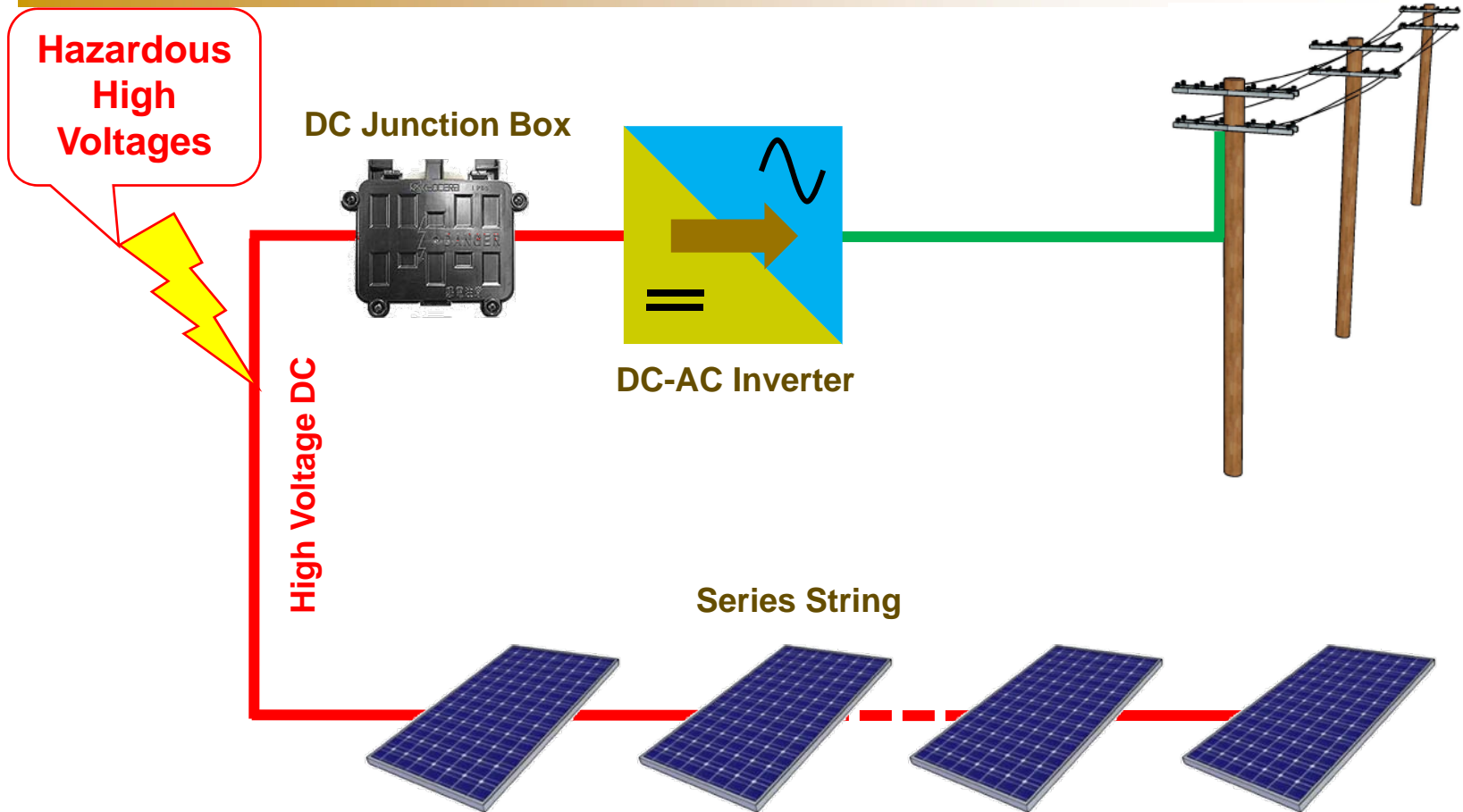


# New PV System Architectures

- The inverter technology drives the PV power system architecture
- Presently, the market is dominated by:
  - **String inverter PV systems**
  - **Multi-string inverter systems**
- New PV system architectures can greatly impact overall PV system costs
  - **Micro inverters**
  - **AC PV modules (*Plug'N'Gen*)**



# String Inverter PV Systems



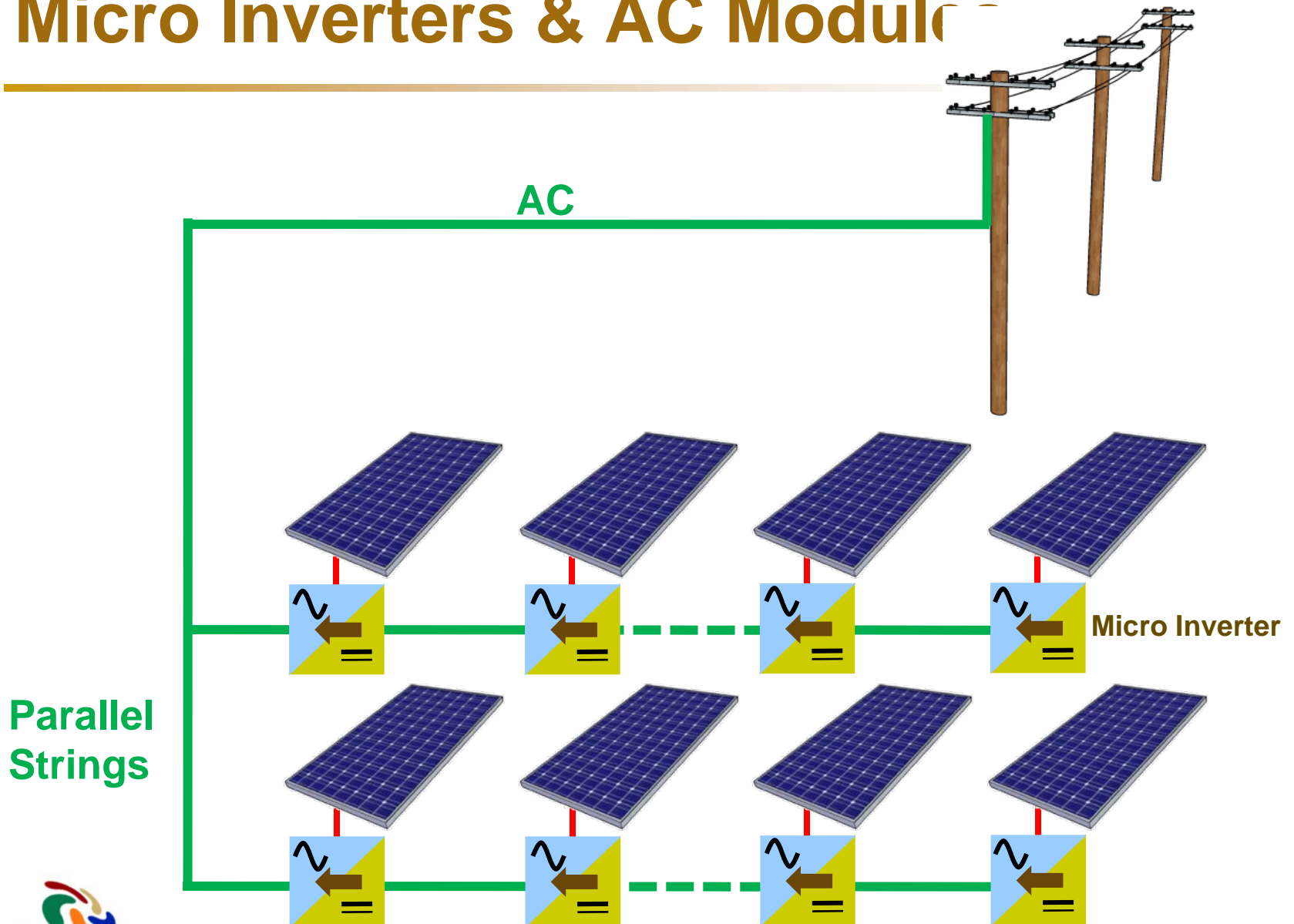


# Limitations of String Inverter Systems

- **Non-flexible architecture**
  - Fixed size systems
  - Single point of failure (inverter)
- **Single MPPT process**
  - Susceptible to single panel damage / shading
- **Hazardous**
  - High-voltage strings → Arcing potential
- **Complex system design**
  - String sizing; module matching: direction, shading, ageing
- **Costly Installation**
  - Special installation codes and procedures; certified installers
  - DC disconnects and wiring conduit

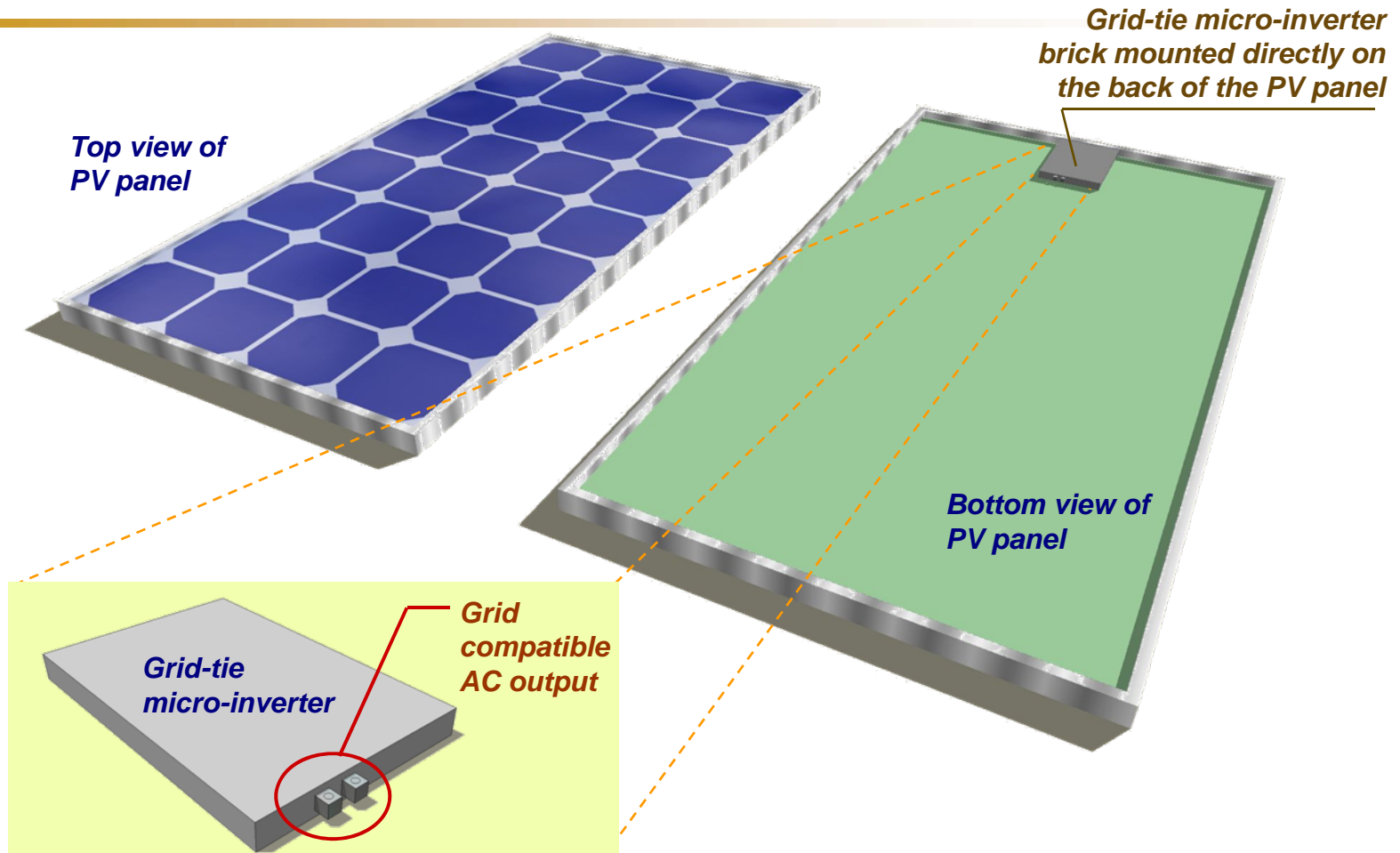


# Micro Inverters & AC Modules





# AC PV Module



**No DC wiring, disconnects, and bypass diodes  
True plug-n-play system**





# AC PV Module Features

- **Plug'N'Gen Installation & Operation**
  - Simple installation → Installable by any electrician / consumer - DIY
- **Lower Acquisition & Installation Costs**
  - No special wiring or installation procedures
  - No DC wiring, DC disconnects, DC fuses, bypass diodes, ...
- **Single Panel MPPT process**
  - Optimal energy harness from each panel
- **Redundant Operation**
  - No Single Point Failure
- **Very Safe**
  - No high voltage DC → No accessible DC wiring
  - Automatically disconnects once the main power switch is turned off

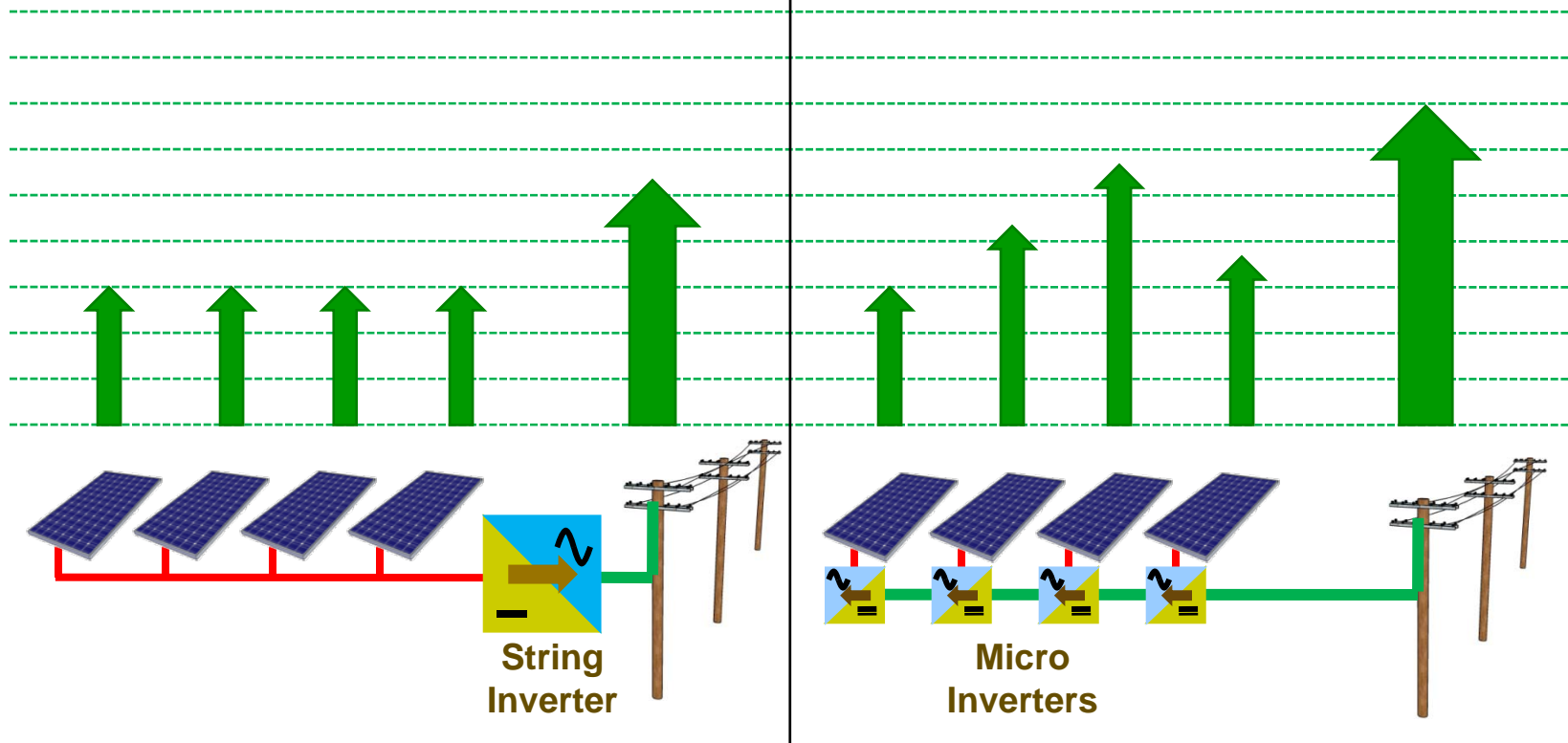


# Increased Energy Harvest

*No Shading*

String Inverter

Micro Inverters



**Micro inverters can realize upwards of 20-25% increased energy harvest**

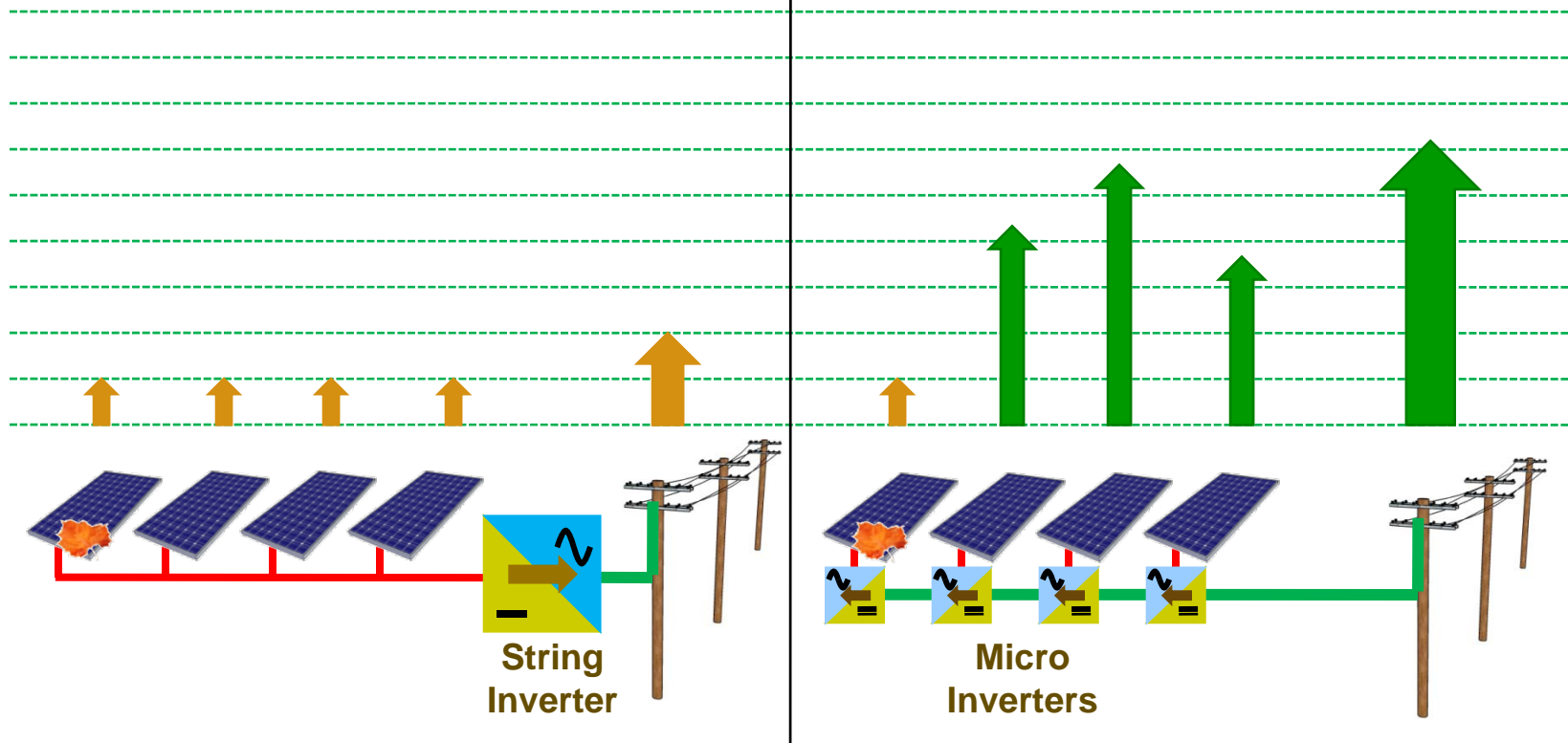


# Increased Energy Harvest

*With Shading*

String Inverter

Micro Inverters



**With string inverters, shading can reduce string output by 10% to 50%**



# Project Tasks

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## I. Advanced Digital Control

- Optimal pulse skipping control to improve light load efficiency

## II. System Integration

- Integration & packaging of DC/DC & Magnetics
- Thermal modeling & design



# Advanced Digital Control

- New advanced digital control techniques were developed to improve solar inverters' efficiency

- **Background**

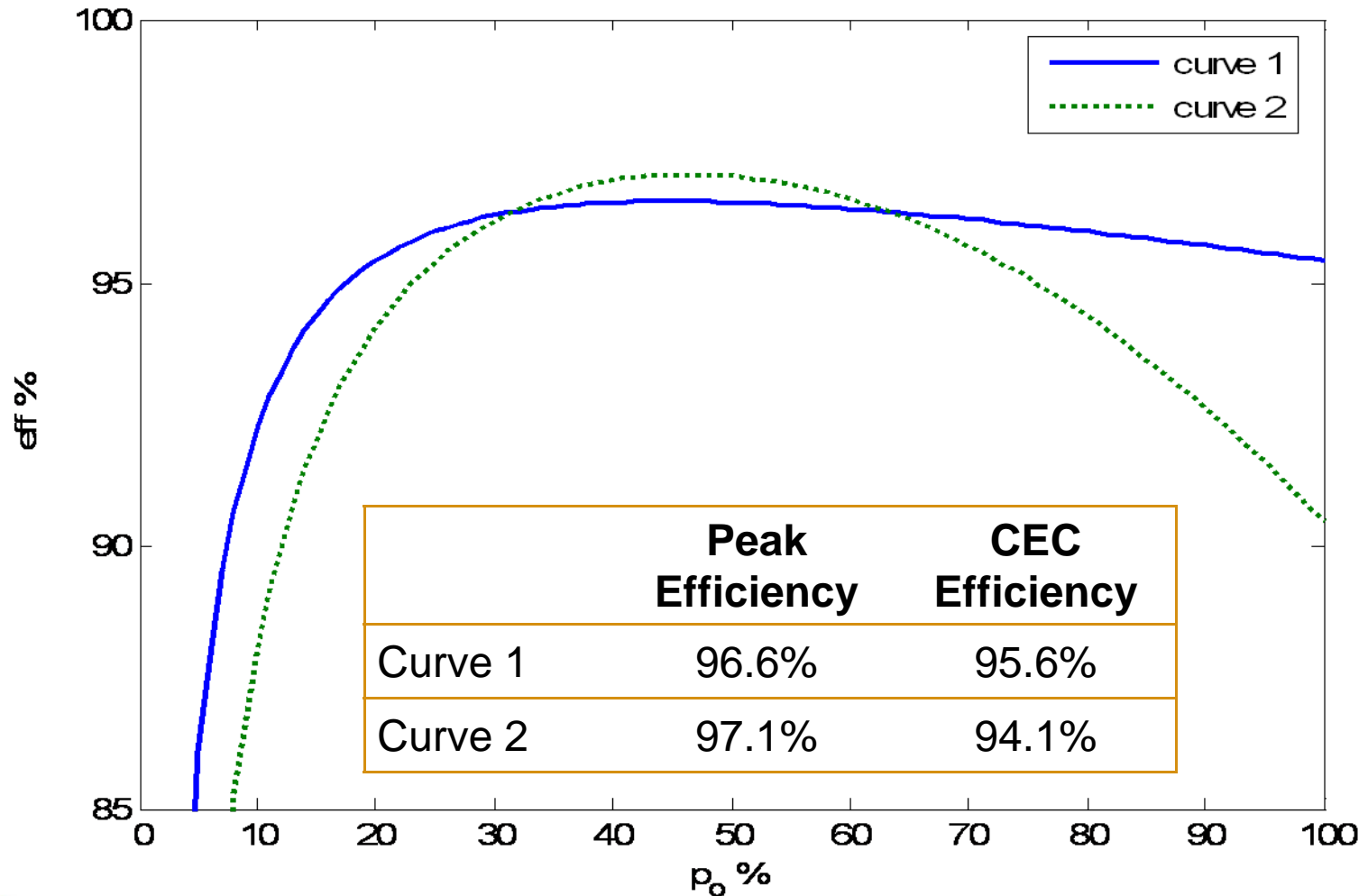
- The California Energy Commission (CEC) efficiency is a weighted efficiency given by:

$$\eta_{CEC} = 0.04 \cdot \eta_{10\%} + 0.05 \cdot \eta_{20\%} + 0.12 \cdot \eta_{30\%} \\ + 0.21 \cdot \eta_{50\%} + 0.53 \cdot \eta_{75\%} + 0.05 \cdot \eta_{100\%}$$

- Maximizing the CEC efficiency necessitates a flat efficiency curve



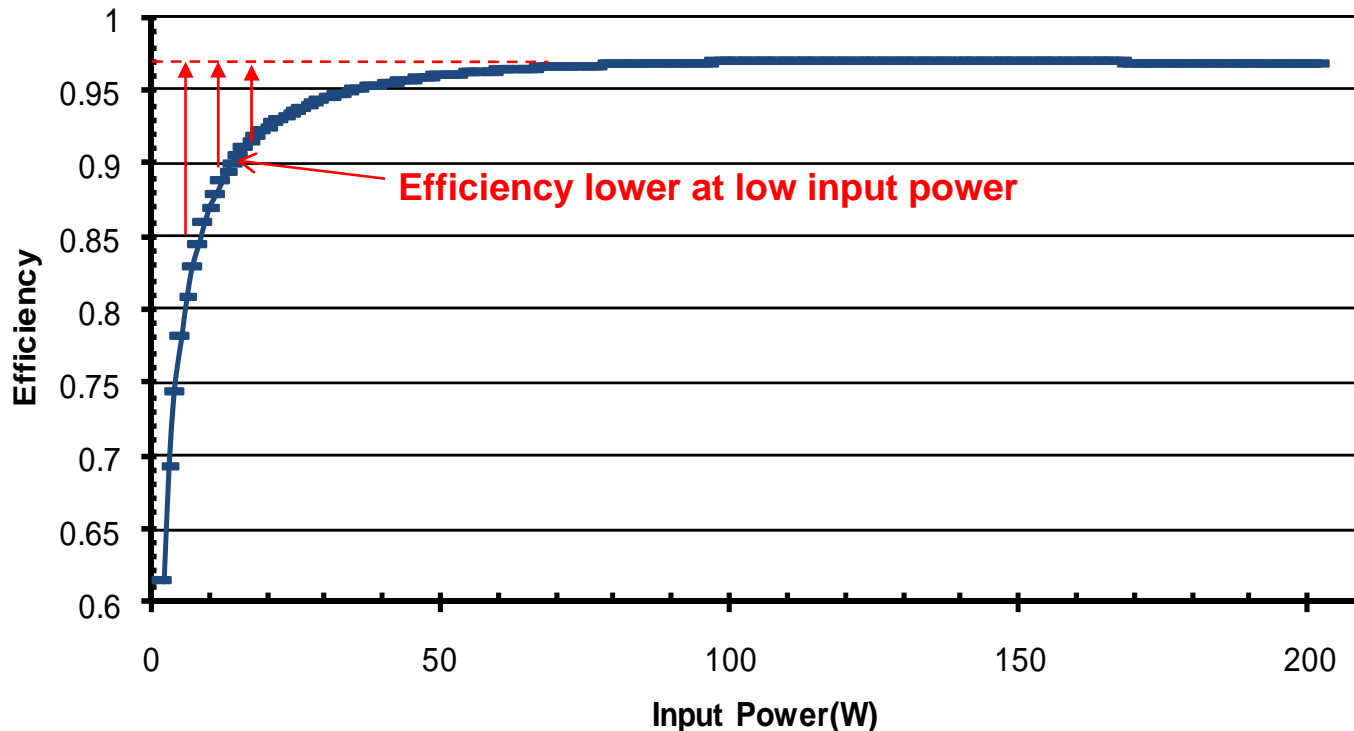
# Efficiency Optimization





# Efficiency Optimization

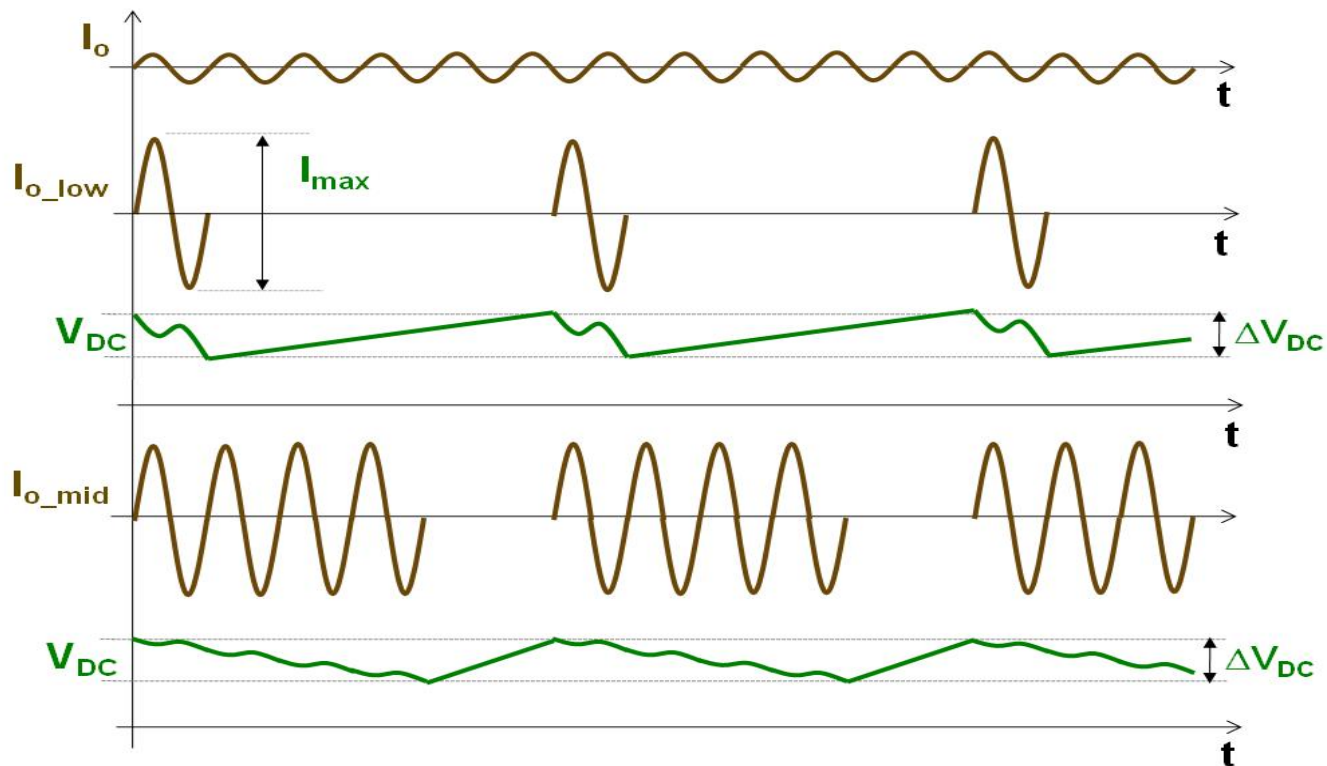
- For solar inverters, at low insolation levels (low input power) the inverter efficiency drops dramatically
  - Reduces CEC efficiency
  - Need to improve the efficiency at low input power





# Pulse Skipping Strategy

- **Goal:** Improve light load & CEC efficiency
- **Approach:** Store energy from PV in DC bus capacitor then deliver it to the grid at the maximum efficiency point





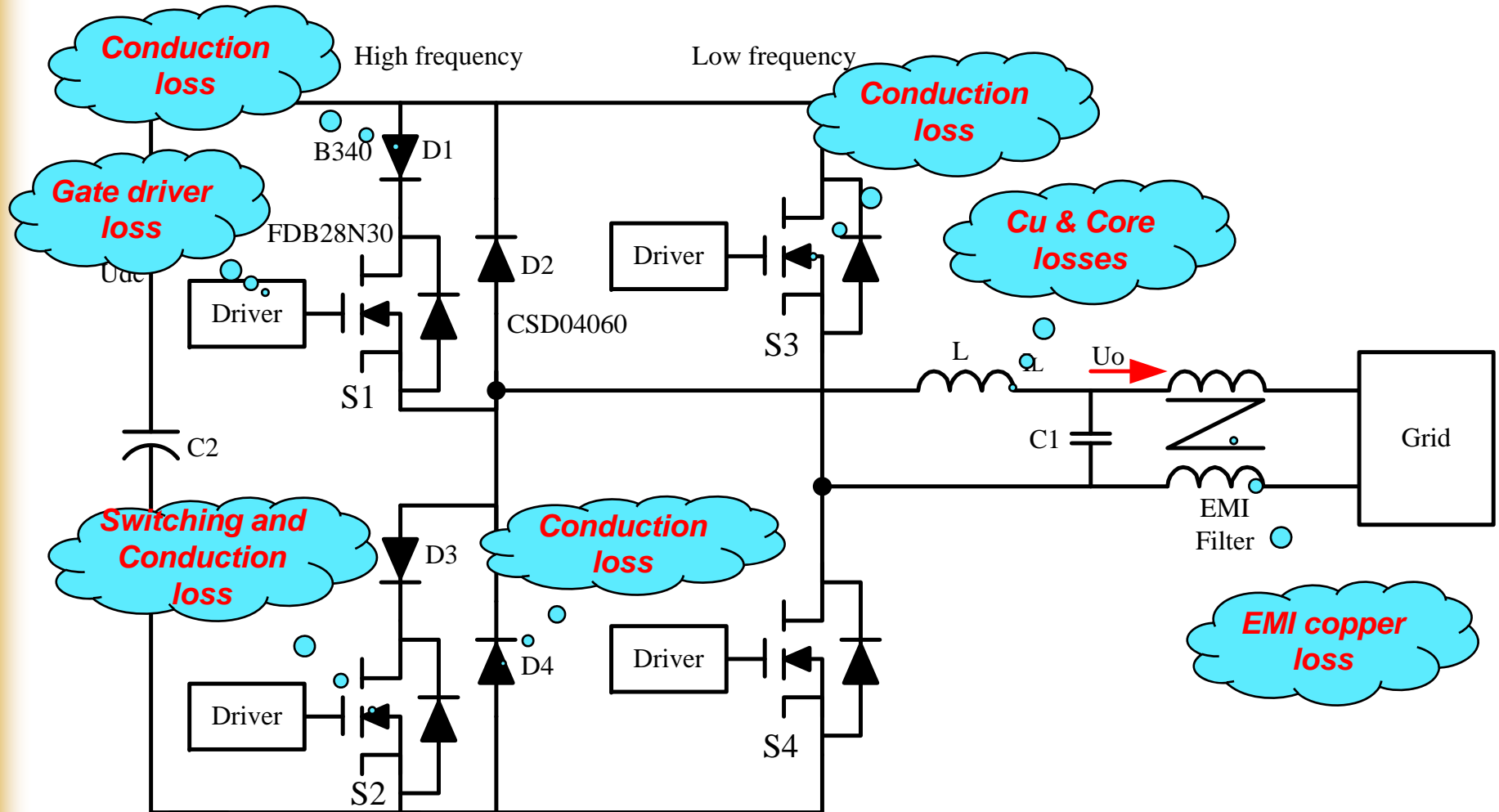


# Optimal Pulse Skipping Control

- **Pulse skipping control strategy development**
  - Mathematical loss model
  - Model verification
  - Optimization for pulse skipping
  - Simulation results
  - Experimental verification



# Loss Model Derivation





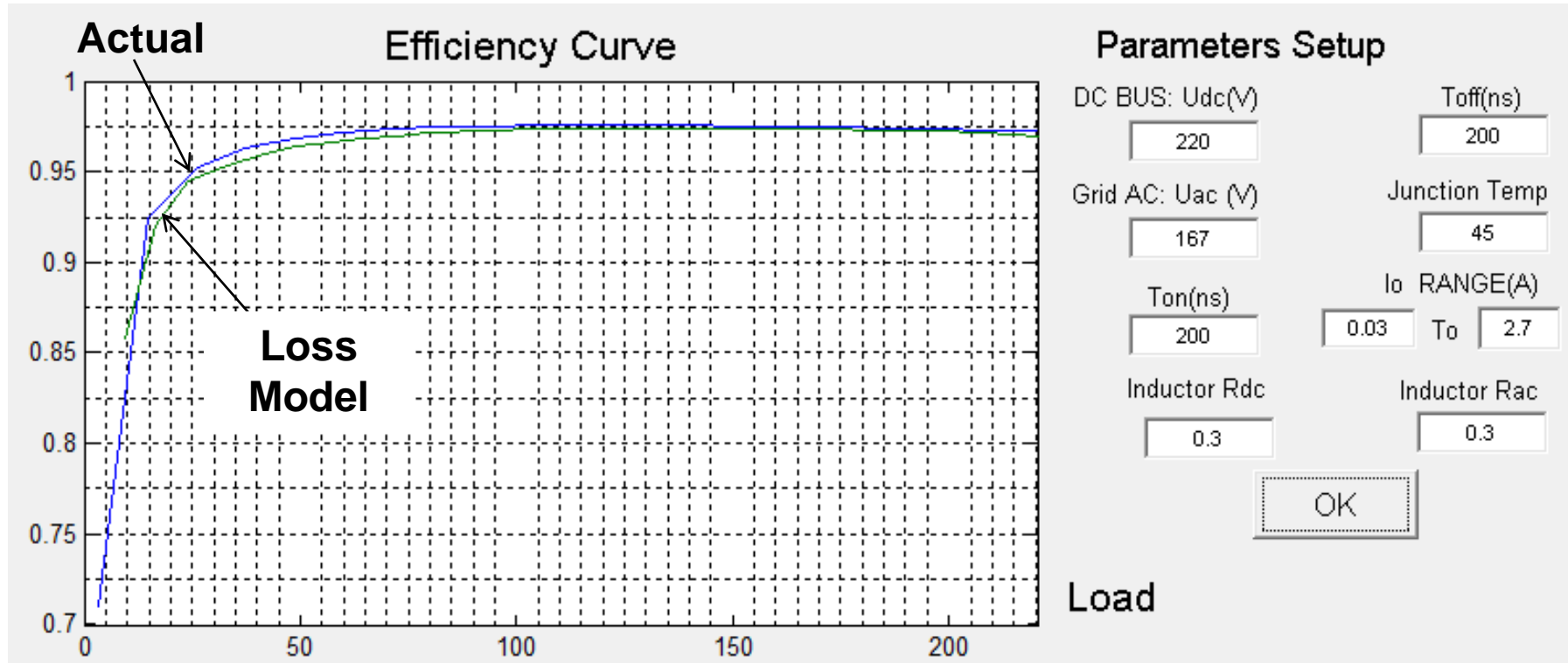
# Loss Model Derivation

<i>Component</i>	<i>Items</i>	<i>Mathematical expression</i>
<u>Mosfet</u>	Conduction Loss	$P_{conduction\_loss} = R_{on} \times I_{RMS}^2$
	Switching loss	$P_{switch\_loss} = \frac{1}{2} C_{oss} U_{dc}^2 f_s + (C_{oss} + C_d) U_{dc}^2 f_s + \frac{1}{4} U_{dc} I_L t_{on} f_s \quad \text{when } I_L > I_s$ $P_{switch\_loss} = \frac{1}{2} C_{oss} U_{dc}^2 f_s + (C_{oss} + C_d) U_{dc}^2 f_s + \frac{1}{2} ((C_{oss} + 2C_d) (U_{dc} - \frac{I_L t_{deadtime}}{C_{oss} + 2C_d})^2) f_s + \frac{1}{4} U_{dc} I_L t_{on} f_s \quad \text{when } I_L < I_s$
	Driving loss	$E_{charge} = \frac{1}{2} Q_g V_{gs} \quad P_{charge} = E_{charge} f$
Driver IC	<u>Quiscent</u> loss	$P_{driver\_loss} = I_{quiescent} U_{auxillary}$
Inductor losses	Core loss	$P_{core\_loss} = P_V \times core \quad \text{volume}(mm^3)$
	<u>Rdc</u> loss	$P_{Rdc} = R_{dc} I_{RMS}^2$
	<u>Rac</u> loss	$P_{Rdc} = R_{dc} I_{ac\_RMS}^2$
Sic diode	Forward conduction loss	$P_{Sic\_D} = \frac{1}{T_S} \int_{t_0}^{t_1} I_0 U_{Sic\_d} dt = DI_o U_{Sic\_d}$
	Reverse recovery loss	0
Diode	Forward conduction loss	$P_{Schoktty\_D} = \frac{1}{T_S} \int_{t_1}^{t_2} I_0 U_{Schoktty\_d} dt = (1-D) I_o U_{Schoktty\_d}$
EMI filter	Copper losses	$P_{EMI} = R_{EMI} I_{RMS}^2$



# Model Verification

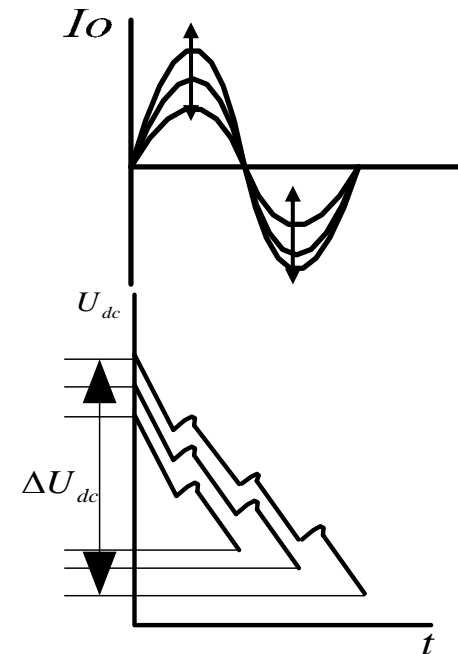
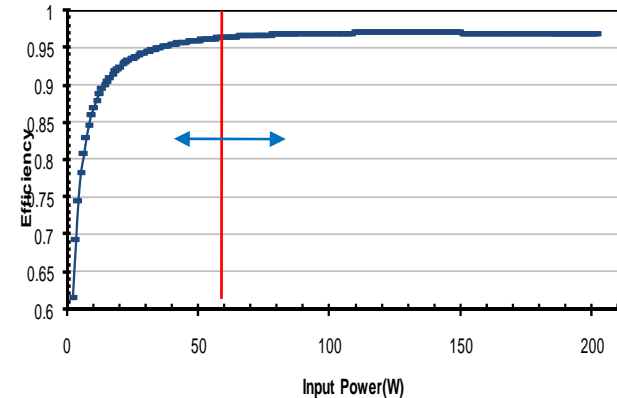
- Mathematical model was verified against an actual micro inverter





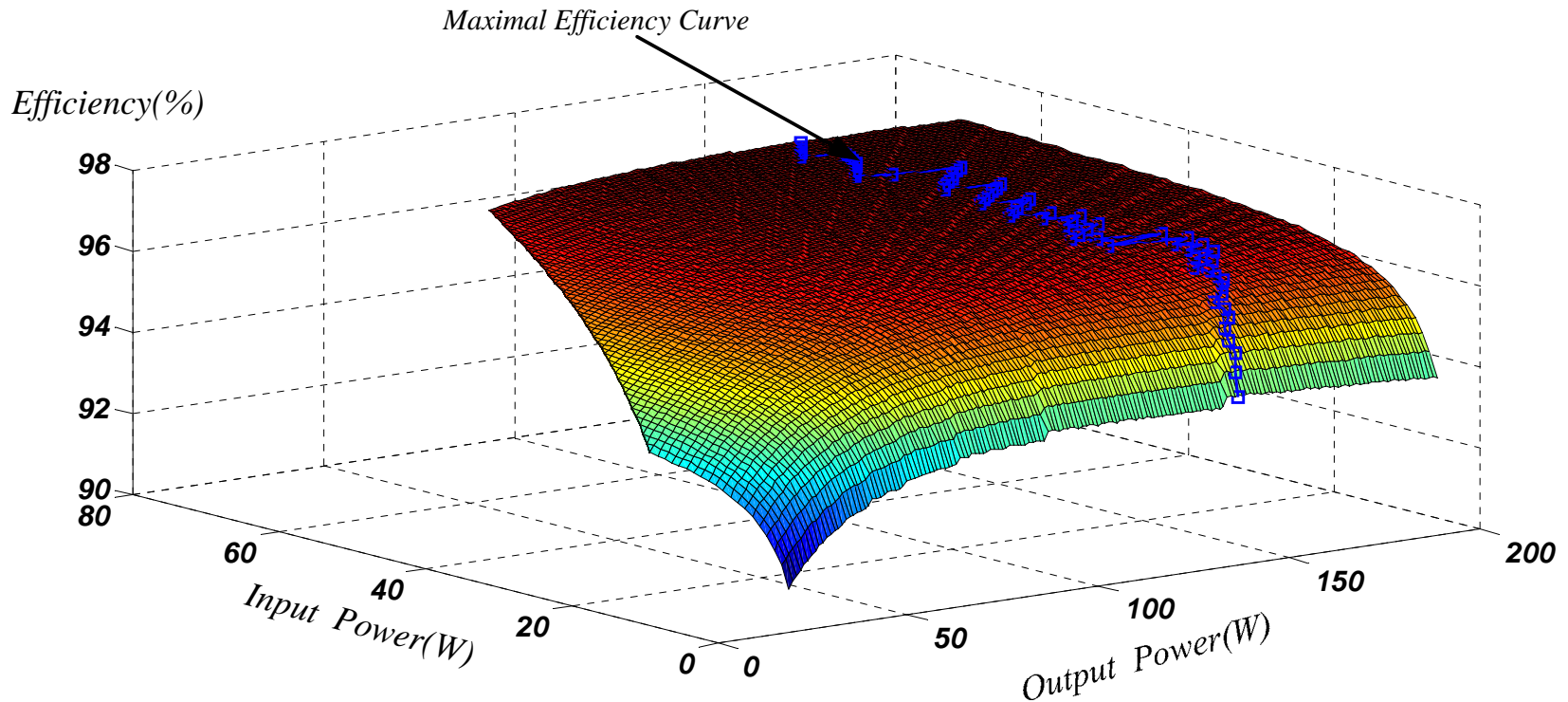
# Pulse Skipping Parameters

- Power level to start pulse skipping
- Power level of pulse
- Optimal DC voltage ripple





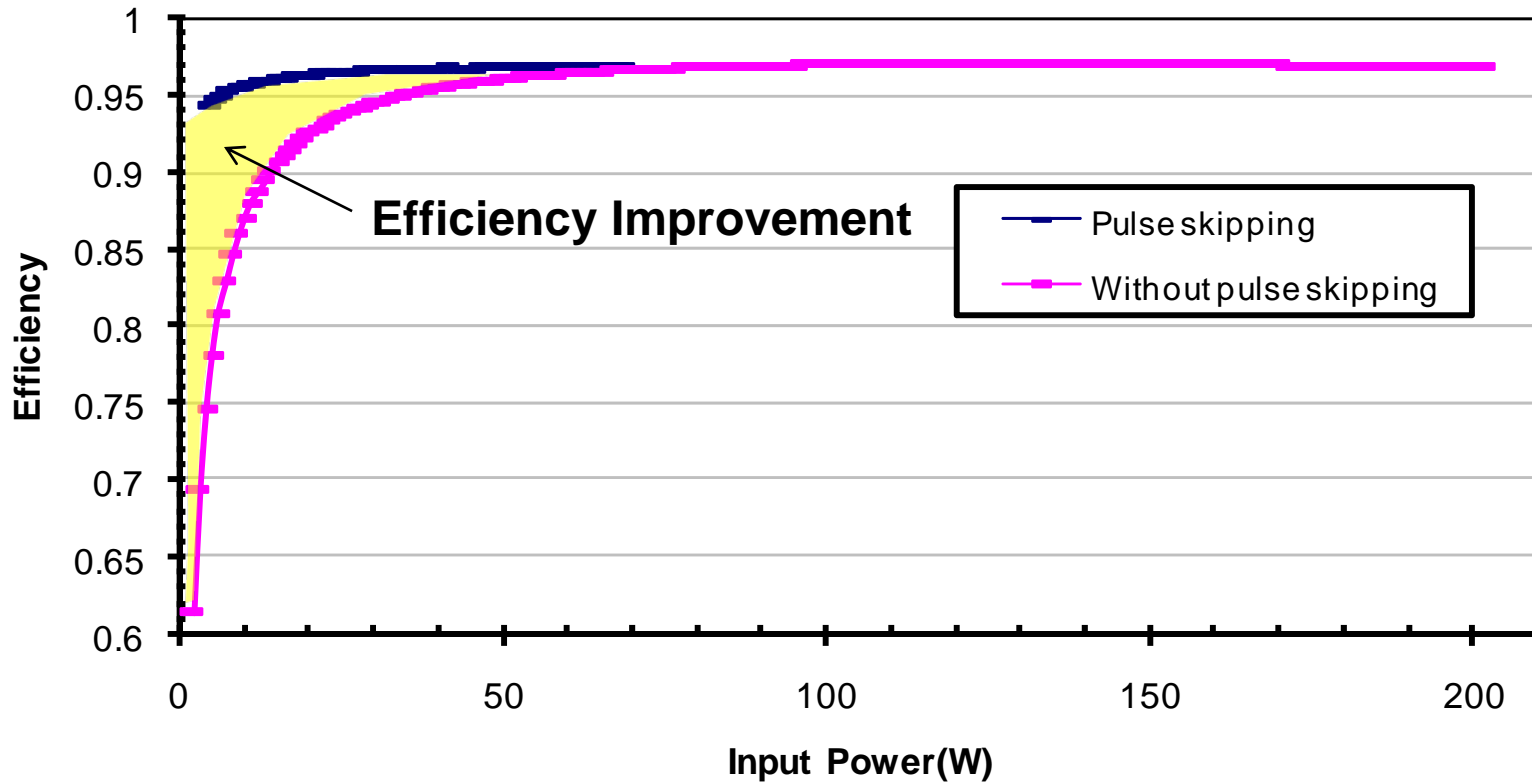
# Optimization Results



- Optimum Power Level to Start Pulse Skipping: **70W**
- Optimum Pulse Power: **150W**
- Optimum DC Voltage Ripple: **Insignificant**



# Efficiency Improvement



At a pulse power level of pulse 150W



# Efficiency Improvement

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- CEC efficiency can be improved by 0.5%-1% using newly develop digital control schemes
  - No cost impact on AC module
  - Maximized energy output at low insolation levels